

C.I.P.	Proof barrels Cartridges for industrial use	TAB. VI	CR 3
		DATE	02-05-15
		REV.	03-04-11

Dimensions and tolerances of proof barrels for cartridges
intended for piston/plunger-operating riveting tools

1. Standard proof chamber (see also decision XVII-7):

For the dimensions see the minimum values in the TDCC.

The following tolerances are authorised:

L3	P1	H2	R	R1
+0,10	+0,03	+0,03	+0,05	+0,05

2. Piston/plunger operated proof barrel (see also decision XVII-7):

Calibre:	16 mm; tolerance: F7,
Length:	200 ± 1 mm (from the end of the chamber),
Position of the intake of gas:	1,5 mm (from the end of the chamber),
Drilled hole:	3 mm Ø,
Depth of drilling:	3 mm.