

# C.I.P.

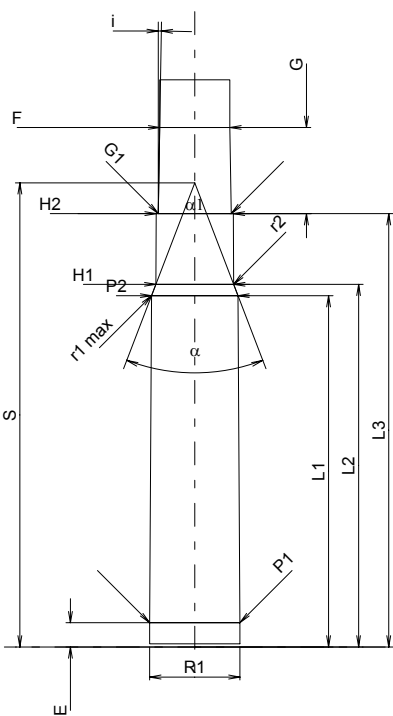
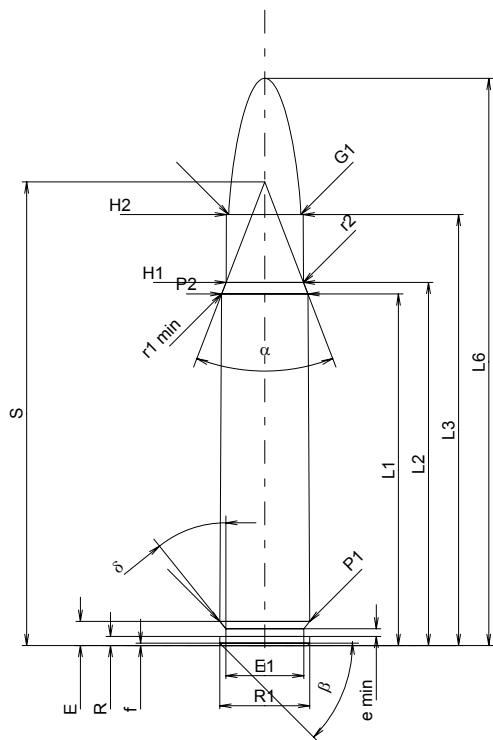
## 9,5 x 57 Mannl. Sch.

Country of Origin: AT

TAB. I

Date 95-06-28

Revision 02-05-15



Scale 1:1

Dimensions in << mm >>  
Dimensions and Tolerances for Proof Barrels  
see Appendix CR 1.

### CARTRIDGE MAXI

#### Lengths

L1 <sup>1)</sup> *	=	46.50	-0.20
L2 <sup>1)</sup> *	=	48.02	-0.20
L3 <sup>1)</sup>	=	57.00	
L4	=		
L5	=		
L6	=	75.00	

#### Case Head

R	=	1.20	
R1	=	11.90	
R3	=		
E	=	3.20	
E1	=	10.30	
e min	=	1.00	
delta	=	38°39'35"	
f	=	0.30	
beta	=	45°	

#### Powder Chamber

P1	=	11.90	
P2 <sup>1)</sup> *	=	11.40	-0.20

#### Junction Cone

alpha	=	42°06'01"	
S	=	61.31	
r1 min	=	0.50	
r2	=	0.50	

#### Collar

H1 *	=	10.23	
H2 <sup>1)</sup>	=	10.18	

#### Projectile

G1 <sup>1)</sup>	=	9.55	
G2	=		
F	=		
L3+G <sup>1)</sup>	=	68.40	

#### Pressures (Energies)

##### Method Transducer

Pmax	=	3050 bar	
PK	=	3508 bar	
PE	=	3810 bar	
M	=	25.00	
EE	=	6065 Joule	

#### Miscellaneous Dimensions

Fe <sup>1)</sup>	=	0.15	
delta L	=		

### CHAMBER MINI

#### Lengths

L1 *	=	46.46	
L2 *	=	47.96	
L3 <sup>1)</sup>	=	57.30	

#### Breech

R	=	1.20	
R1	=	11.95	
R2	=		
R3	=		
r	=		

#### Powder Chamber

E	=	3.20	
P1 <sup>1)</sup>	=	11.93	
P2 *	=	11.43	

#### Junction Cone

alpha <sup>1)</sup>	=	41°56'49"	
S	=	61.37	
r1 max	=	0.50	
r2	=	0.50	

#### Collar

H1 *	=	10.28	
H2 <sup>1)</sup>	=	10.22	

#### Commencement of Rifling

G1 <sup>1)</sup> *	=	9.65	
G <sup>1)</sup> *	=	11.40	
alpha1	=	180°	
h	=		
s	=		
i <sup>1)</sup>	=	0°57'17"	
w	=		

#### Barrel

F <sup>1)</sup> *	=	9.27	
Z <sup>1)</sup>	=	9.62	

#### Grooves

b	=	4.60	
N	=	4	
u	=	300.00	
Q	=	70.85	mm <sup>2</sup>

Notes: 1) Check for safety reasons  
\* Basic dimensions